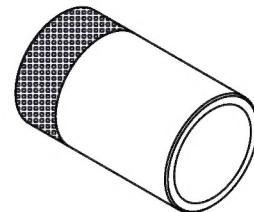
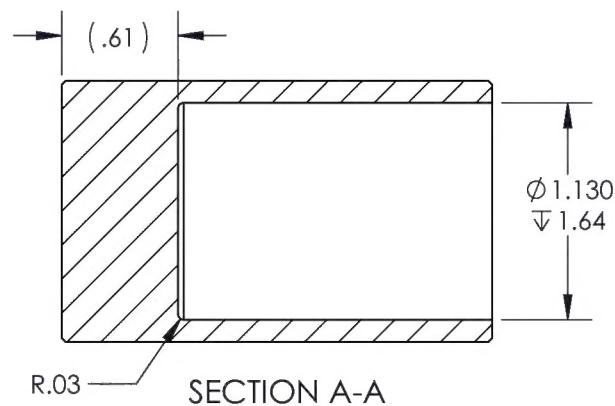
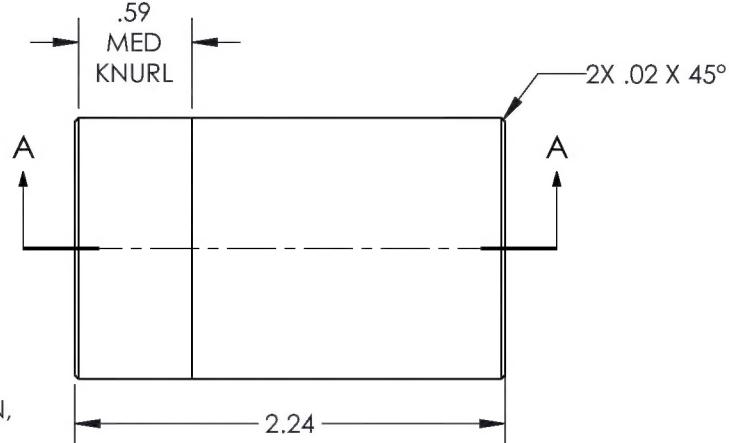
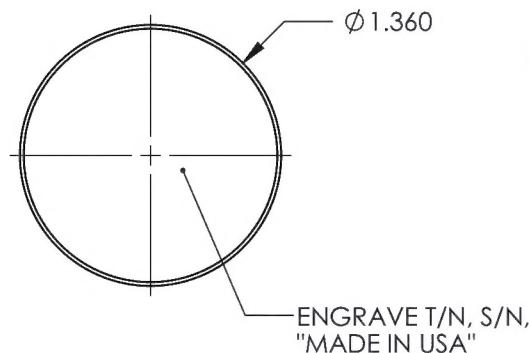


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:  
REF. PRATT & WHITNEY T/N: PWC71033. TOOL WAS  
ENGRAVED WITH STT-01 AND DET 1.

RB		RED BARN MACHINE	
TITLE		DRIFT	
DWG NO.		RB PWC71033	
MAT'L		4140 Q&T	
DRAWN BY:		CLOUGH	
APPROVED		D Weil	
UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES	
.XXX $\pm$ .005		FRACTIONS $\pm$ 1/32	
.XX $\pm$ .01		ANGLES $\pm$ 5°	
.X $\pm$ .1		FINISH	
SPEC		BLACK OXIDE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		PT6C-67, PT6C-67C, PT60-67D	
SCALE	1:1	DATE	5/6/2014
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	DRIFT	4140 Q&T	$\varnothing 1-3/8 \times 2-3/8$	